

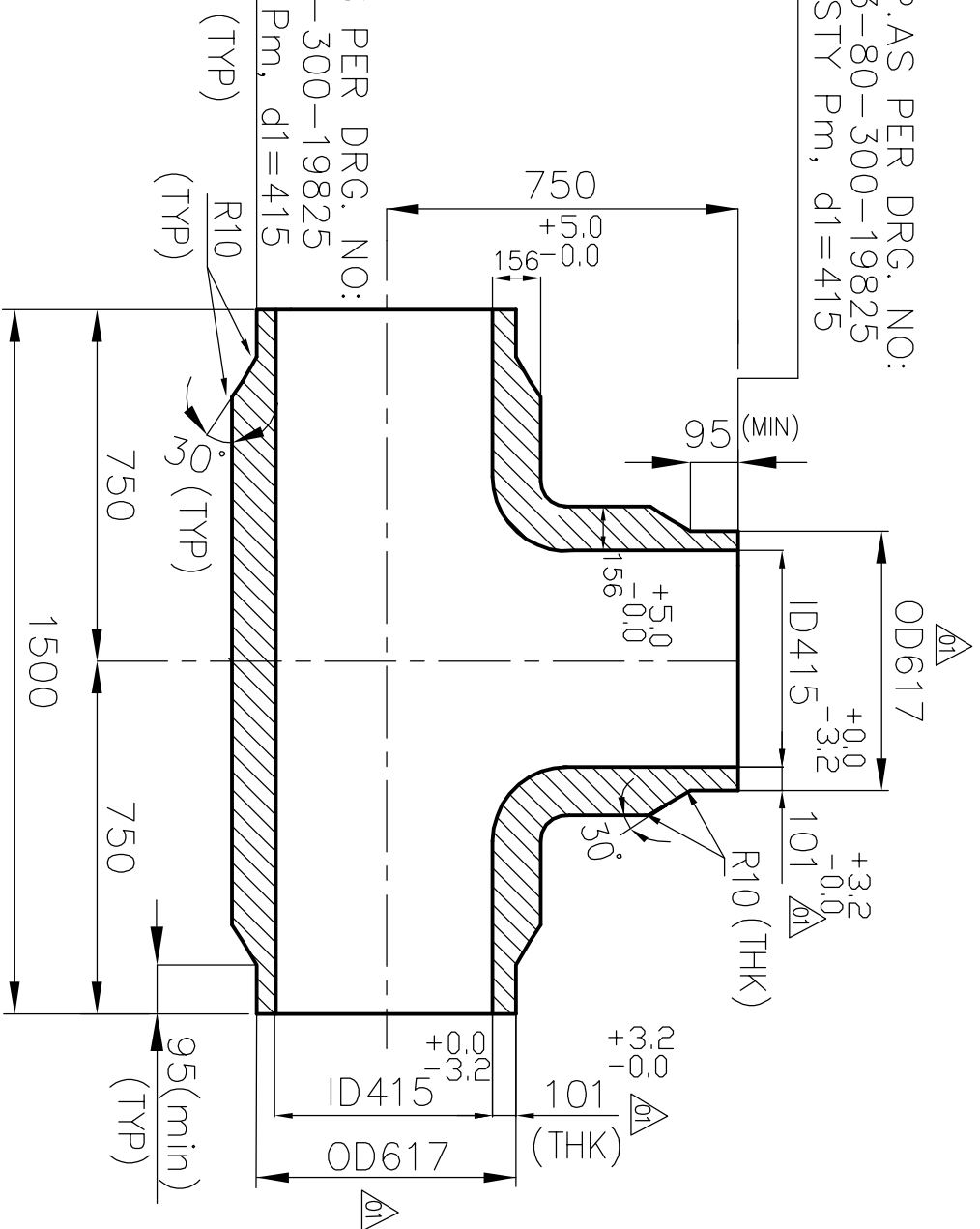
3-80-423-34679

DRAWING No

12.5/

EP.AS PER DRG. NO:

3-80-300-19825
STY Pm, d1=415



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CAUTION

NOTES : —

01. DESIGN PRESSURE : 512kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST VERSION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

[illegible]TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.,
 PIPING CENTRE,
 CHENNAI 600 017

CHENNAI 600 017

	NAME	SIGN	DATE	NO. OF ITEMS
DRN	RP SINGH		22.02.19	
CHD	KONDAPA NAIDU		22.02.19	
APPD	R.SESHAGIRI		22.02.19	

REV	DATE	ALTD :	REV	DATE	ALTD:KONDAPANAIDU
	02	APPD :	01	09.07.19	APPD :SARAVANAN

ALL REVISIONS ARE INDICATED AS 

DEPT.	GRADE OF UN TOL. DIM			SCALE N.T.S.	WEIGHT (Kg.) ~3650	BHEL PO REF.NO:	ITEM No.	
CODE	C/M/F							
TITLE	BW EQT (ID415X101)					CARD CODE U 01	DRAWING No. 3-80-423-34679	REV 01